

**Amendments to the Claims:**

The following listing of claims replaces all prior listings, and prior versions, of the claims.

**Listing of Claims:**

1 - 30. (cancelled)

31. (currently amended) An element having a surface on which a one-component adhesive is applied at least on a section thereof, the moisture content of which is reduced after application up to the point of moisture content equilibrium, said one-component adhesive being block-free and having a surface with a static friction of at least about 1 N/mm<sup>2</sup>.

32. (previously presented) The element according to claim 31, wherein said one-component adhesive is applied with a glass transition temperature of from about 0°C to about 30°C.

33. (previously presented) The element according to claim 31, wherein said one-component adhesive is applied with a glass transition temperature of from about 10°C to about 20°C.

34. (previously presented) The element according to claim 31, wherein said one-component adhesive is applied having an elongation at tear of about 200% to about 1200%.

35. (previously presented) The element according to claim 31, wherein said one-component adhesive is applied having an elongation at tear of about 300% to about 1000%

36. (previously presented) The element according to claim 31, wherein said one-component adhesive is applied having an elongation at tear of about 400% to about 900%.

37. (previously presented) The element according to claim 31, wherein an adhesive is used to produce a glue-coated element which has a film hardness of about 10 to about 80 pendulum oscillations, preferably of about 20 to about 40 pendulum oscillations, particularly advantageously of about 25 to about 35 pendulum oscillations according to DIN 53157.

38. (previously presented) The element of claim 37, wherein said film hardness is about 20 to about 40 pendulum oscillations.

39. (previously presented) The element of claim 37, wherein said film hardness is about 25 to 35 pendulum oscillations.

40. (previously presented) The element according to claim 31, wherein the one-component adhesive is selected from the group of thermoplastics.

41. (previously presented) The element according to claim 31, wherein the one-component adhesive is selected from a group consisting of polyacrylates, polyurethanes, polyacetates, and mixtures thereof.

42. (previously presented) The element according to claim 31, wherein the one-component adhesive is a polyacetate ethylene copolymers.

43. (previously presented) The element according to claim 31, wherein the one-component adhesive has a viscosity of at least 2000 mPas.

44. (previously presented) The element according to claim 43, wherein the viscosity is more than 3000 mPas.

45. (previously presented) The element according to claim 43, wherein the viscosity is more than 6000 mPas.

46. (previously presented) The element according to claim 43, wherein the viscosity is more than 8000 mPas.

47. (previously presented) The element according to claim 31, wherein the one-component adhesive is applied in an amount up to about 250 g/m<sup>2</sup>.

48. (previously presented) The element according to claim 47, wherein the applied amount is up to about 150 g/m<sup>2</sup>.

49. (previously presented) The element according to claim 47, wherein the applied amount is from about 80 g/m<sup>2</sup> to about 120 g/m<sup>2</sup>.

50. (cancelled)

51. (currently amended) The element according to claim ~~50~~  
31, wherein the static friction of at least about 2 N/mm<sup>2</sup>.

52. (currently amended) The element according to claim ~~50~~  
31, wherein the static friction of at least about 4 N/mm<sup>2</sup>.

53. (previously presented) The element according to claim  
31, wherein the one-component adhesive is applied so as to  
establish an adhesive force of at least 1 N/mm<sup>2</sup> after two  
corresponding adhesive films (26, 34) have been joined.

54. (previously presented) The element according to claim  
53, wherein the adhesive force is at least 2 N/mm<sup>2</sup>.

55. (previously presented) The element according to claim  
53, wherein the adhesive force is more than 4 N/mm<sup>2</sup>.

56. (previously presented) The element according to claim  
31, wherein a maximum adhesive force of each one-component  
adhesive is reached after 48 hours.

57. (previously presented) The element according to claim  
56, wherein the maximum adhesive force of each one-component  
adhesive is reached after 24 hours.

58. (previously presented) The element according to claim  
56, wherein the maximum adhesive force of each one-component  
adhesive is reached after 12 hours.

59. (previously presented) The element according to claim  
31, wherein a one-component adhesive is used having an  
adhesive force which is established at least partially by  
having adjacent adhesive films merge one into the other.

60. (previously presented) The element according to claim 31, wherein a one-component adhesive is selected having an adhesive force which, with respect to the strength achievable immediately after the adhesive film has been applied and dried, is reduced by up to about 20%, if the element provided with the dried adhesive film is stored for a time period of up to three months at a moisture content of at least 6 % by weight at temperatures of -20°C to +50°C.

61. (previously presented) The element according to claim 31, wherein a one-component adhesive is selected having an adhesive force which, with respect to the strength achievable immediately after the adhesive film has been applied and dried, is reduced by up to about 60%, if the element provided with a dried adhesive film is stored for a time period of up to three months at air humidity levels of between 5 and 95%.

62. (previously presented) The element according to claim 61, wherein the adhesive force is reduced by up to about 40%.

63. (previously presented) The element according to claim 61, wherein the adhesive force is reduced by up to about 20%.

64. (previously presented) The element according to claim 31, having profiled edges provided with an adhesive at least in sections, wherein one profiled edge of an element is provided with either a groove or a tongue, intended for non-

positive engagement with a tongue or a groove of a second element.

65. (previously presented) The element according to claim 64, having a mechanic draw-out resistance element, in particular with a barb and/or with positively engaging, machined profile sections.

66. (previously presented) The element according to claim 65, with said mechanical draw-out resistance elements having formed in the groove or on the tongue.

67. (previously presented) The element according to claim 64, having draw-out resistance elements which are formed as pins, discs and/or bands.

68. (previously presented) The element according to claim 67, wherein said pins, discs, and/or bands are formed from metal or plastic.

69. (previously presented) The element according to claim 64, wherein the pins, discs and/or bands are inserted in the groove and inclined in a direction in which the tongue is moved when the elements are joined.

70. (previously presented) The element according to claim 64, further comprising positively engaging profile sections having a height not exceeding a layer thickness of the adhesive layer.

71. (previously presented) The element according to claim 70, wherein said positively engaging profile sections comprise recesses and corresponding protrusions.

72. (withdrawn) A method of manufacturing a glue-coated element which is prepared to be glued together with another identically glue-coated element, comprising the following steps:

applying a one-component adhesive to at least one surface section of the element and

reducing the moisture content of the applied one-component adhesive up to the point of moisture content equilibrium.

73. (withdrawn) The method according to claim 72, wherein said glue-coated element comprises timber panels, which are for immediate installation, having a top surface, a bottom surface and edges, and wherein on at least two edges of each panel, a one-component adhesive is applied at least in sections thereof.

74. (withdrawn) The method according to claim 72, further comprising profiling edges of elements to be bonded and said profiling step comprises machining the profiles of the edges of the elements to be bonded as corresponding profiles to be joined in a non-positive way.

75. (withdrawn) The method according to claim 74, wherein said machining step comprises machining the profiles of the edges of the elements to be bonded in such a way that in a

joined state they apply a pressure of at least  $0.1 \text{ N/mm}^2$  to  $5 \text{ N/mm}^2$  on each other.

76. (withdrawn) The method according to claim 75, wherein said machining step forms edge profiles in such a way that in the joined state they apply a pressure of  $0.8 \text{ N/mm}^2$  to  $20 \text{ N/mm}^2$  on each other.

77. (withdrawn) The method according to claim 72, wherein said applying step applies the one-component adhesive which, after two corresponding adhesive films are joined, establishes an adhesive force of at least  $1 \text{ N/mm}^2$ .

78. (withdrawn) The method according to claim 77, wherein said adhesive force is at least  $2 \text{ N/mm}^2$ .

79. (withdrawn) The method according to claim 77, wherein said adhesive force is more than  $4 \text{ N/mm}^2$ .

80. (withdrawn) The method according to claim 72, further comprising reaching a maximum adhesive force of each one-component adhesive after 48 hours.

81. (withdrawn) The method according to claim 80, wherein said maximum adhesive force is reached after 24 hours.

82. (withdrawn) The method according to claim 80, wherein said maximum adhesive force is reached after 12 hours.

83. (withdrawn) The method according to claim 72, wherein said moisture control reducing step comprises drying the



adhesive up to the point of moisture content equilibrium in a package of at least one derived timber board.

84. (withdrawn) The method according to claim 72, further comprising an adhesive which has reached at least about 30% of its maximum strength 5 minutes after two adhesive layers have been joined together.

85. (withdrawn) The method according to claim 84, wherein the using step comprises using an adhesive which has reached at least about 50% of its maximum strength 5 minutes after the two adhesive layers have been jointed together.

86. (withdrawn) The method according to claim 84, wherein the using step comprises using an adhesive which has reached at least about 70% of its maximum strength 5 minutes after the two adhesive layers have been jointed together.

87. (currently amended) A derived timber panel having on a surface a dried one-component adhesive applied to the surface at least in sections thereof, said one-component adhesive being block-free and having a surface which has a static friction of at least about 1 N/mm<sup>2</sup>.

88. (currently amended) An adhesive bond between two elements each having a dried adhesive film of a one-component adhesive applied to it in the factory, each said one-component adhesive being block-free and having a surface which has a static friction of at least about 1 N/mm<sup>2</sup>, wherein the adhesive films have merged into a single adhesive layer.